



# Dosage module, urea injection PTA518-1013

## Technical note on installation

When performing any work on the urea injection system, it is important to observe the repair instructions, technical product information, and rules of cleanliness specified by the vehicle manufacturer.

Check the AdBlue® reducing agent for contamination and quality in advance, as well as the reducing agent pressure of the feed module and urea injection.

**To replace the dosing module, urea injection, proceed as follows:**

### Removal:

- Disconnect the vehicle battery.
- Disconnect the electrical connection to the injection module and the urea injection system.
- Empty the urea supply line.
- Release the urea injector clamp and remove the dosage module.

### Installation:

- Check sealing surfaces and remove any dirt.
- Install the new dosing module, ensuring that the metal sealing disc is correctly seated (usually pre-assembled ) and that the module is installed in the correct position.

metal sealing disc



- Complete the urea injection system, connect the vehicle battery.
- Perform characteristic value adaptation with vehicle diagnostic tester.

**In the event of a warranty claim, proof of characteristic value adaptation and an error memory log must be attached.**