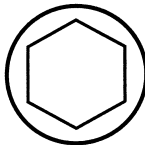
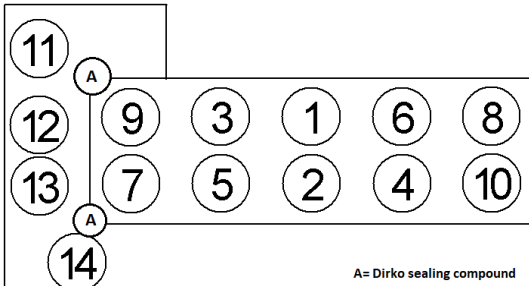


|                                                                                                                                                                                             |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------|---------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                    |                                                                                                                    | <b>372.690</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Nissan</b> | <br>Das Original |                                                 |                                                                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                            |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                 |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                               |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                              |                                                                                                                    | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                        |                                                                                                   |                                                 |                                                                                       |
| <br><br>290.330<br>M10x1,5x93                                                                              | <br><br>A= Dirko sealing compound |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| <table><tr><td>Anziehen/<br/>Tightening/<br/>Serrage/<br/>Apriete</td><td>✱<br/>1-10<br/>29 Nm<br/>59 Nm<br/>☐<br/>29 Nm<br/>➤<br/>50 - 55°<br/><br/>11-14<br/>6,8-8,0 Nm</td></tr></table> |                                                                                                                    |                                                                                                |                                                                                                   | Anziehen/<br>Tightening/<br>Serrage/<br>Apriete | ✱<br>1-10<br>29 Nm<br>59 Nm<br>☐<br>29 Nm<br>➤<br>50 - 55°<br><br>11-14<br>6,8-8,0 Nm |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                             | ✱<br>1-10<br>29 Nm<br>59 Nm<br>☐<br>29 Nm<br>➤<br>50 - 55°<br><br>11-14<br>6,8-8,0 Nm                              |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                 |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| ✱                                                                                                                                                                                           | neue Zylinderkopf-schrauben verwenden                                                                              | use new cylinder head bolts                                                                    | utiliser des vis neuves                                                                           | emplar tornillos nuevos                         |                                                                                       |
| ★                                                                                                                                                                                           | Warmlauf (80°C)                                                                                                    | warm up time (80°C)                                                                            | chauffage (80°C)                                                                                  | calentamiento (80°C)                            |                                                                                       |
| ☐                                                                                                                                                                                           | Schrauben einzeln lösen und wieder anziehen                                                                        | loosen and tighten each bolt                                                                   | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo           |                                                                                       |
| ●                                                                                                                                                                                           | Setzzeit                                                                                                           | relaxation time                                                                                | durée de tassement                                                                                | tiempo de espera                                |                                                                                       |
| ➤                                                                                                                                                                                           | Drehwinkel                                                                                                         | torque angle                                                                                   | angle de serrage                                                                                  | ángulo de giro                                  |                                                                                       |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>QG16DE 1,6 DOHC 16V<br>78 kW ( 106 PS)                                                                                |                                                                                                                    |                                                                                                |                                                                                                   |                                                 |                                                                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                              |                                                                                                                    | <b>*372.690*</b>                                                                               |                                                                                                   |                                                 |                                                                                       |