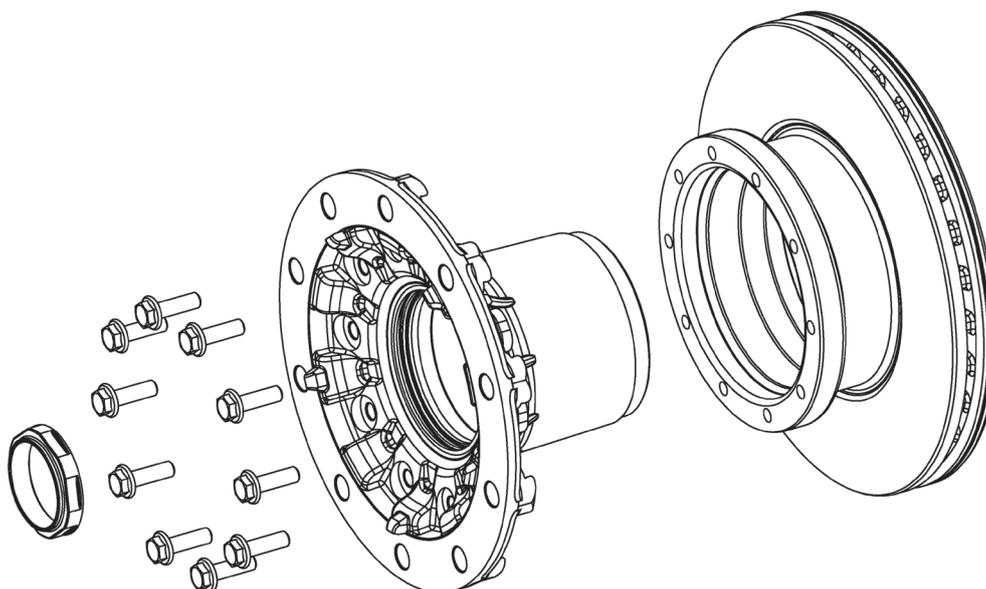




Installation instructions



- The tightening sequence (crosswise) must be maintained.
- Surfaces to be screwed must be level and clean.
- The contact surfaces between the components must be free of dirt and corrosion.
- As a result of the combined torque and rotation angle torque the screws may only be used once. Screws that have already been used may not be reused.

Combined torque/pivot torque

Preliminary torque (Nm)	60
Tolerance (Nm)	+ / - 10
Rotation angle (°)	60
Tolerance (°)	+ / - 6

The installation and de-installation specifications of the manufacturer apply.

Axle nut	016.598-00A / 016.599-00A
Wheel hub	016.188-40
Screw	010.167-00A / M14 x 1,5 x 45