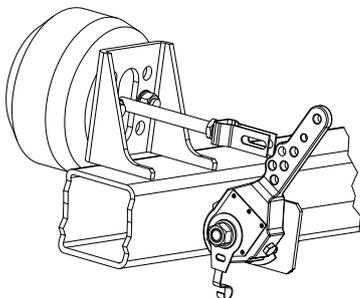
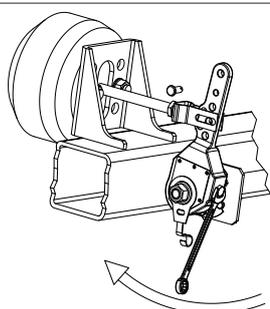




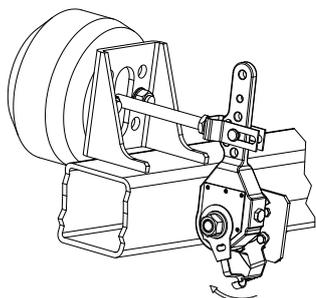
Instructions for automatic slack adjuster installation



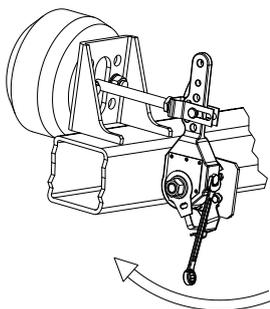
- Check the operating pressure of the compressed air system and fill to achieve operating pressure if required.
- Slide the slack adjuster onto the brake shaft and secure.



- Use a suitable tool (**not a hammer screwdriver**) to turn the adjustment screw of the slack adjuster clockwise until the connection hold of the slack adjuster and the fork head match.
- Insert the split pin bolt and secure.



- Connect the fixed point with the steering arm.
- Turn the steering arm in the direction of rotation (arrow) as far as it will go without using force.
- Secure the fixed point at the intended fixture on the axle.



- Use a suitable tool (**not a hammer screwdriver**) to turn the adjustment screw of the slack adjuster clockwise until the brake shoes rest on the brake drum.
- Turn the adjustment screw back by roughly $\frac{1}{2}$ a rotation.
- The gap between the brake disc and the drum should be approximately 0.7 mm.
- Turn the wheel to ensure free running.
- Operate the brake pedal around 5 x as if under full braking.

The vehicle brake is to be checked on the brake rig after it has been successfully repaired. The determined values must meet the legal requirements.

Please note:

The brake repair may only be carried out by authorised personnel.