



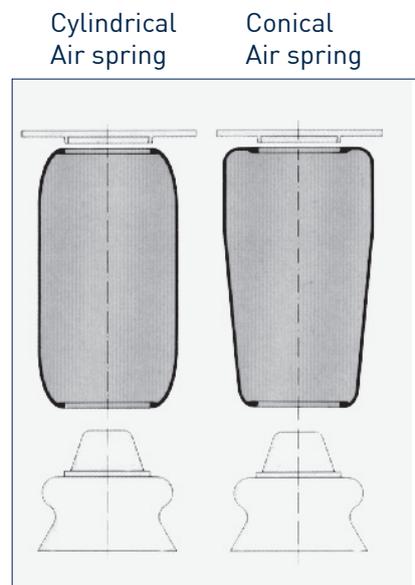
Rolling lobe mounting instructions

WARNING

DO NOT inflate unless fully secured in the suspension or other adequate structure at design height. Do not inflate to more than 100 psi / 7 bar. Otherwise Bodily Injury Could Result! Working temperature: -40° C to 70° C, -40 F to 158 F.

How to remove the old air bellow (rolling lobe type):

Jack up your vehicle as high as possible. Deflate the air bellow. Place a tyre lever between the upper bead of the air bellow and the clamping plate. Press the bead away from the bead seat of the plate. (Take great care not to damage the bead seat!) Pull the air bellow away to one side. Do exactly the same with the lower bead. Now you can remove the air bellow. In case of conical rolling lobe air bellows, place the narrower end of the position.



How to fit a new rolling lobe air bellow:

1. Clean the bead seats on the clamping plate and spring piston and check that the mounting hardware is free of burr and is not corroded. Replace it if necessary. Apply a soap solution or an approved fitting lubricant to the bead seat on the piston. Push the air bellow in below the upper bead and compress it to the width of a hand's span.
2. Place the folded air bellow between the piston and clamping plate.
3. Fix the lower bead to its seat on the piston and the upper bead to its seat on the clamping plate.
4. Pressurize the air bellow so that its beads fit properly between plate and piston. The beads should snap in audibly.
5. Lower the vehicle and the air bellow will toll automatically down the piston. The bellow is now fitted.

